# 1.Product Description

# UVMAX UV Flatbed Printer

Model	UVMAX1390	Print Resolution	5760x1440dpi			
Print Head	Epson 1390	Supply	AC100-230V			
Print Size	A3 (310*420mm)	Power	250W/1.4A, standby 75W			
Print Speed	A3(1440dpi/15min)	Software	AcroRIP			
Effect print area	A3 (280*420mm)	System	WindowXP、7、10、			
Ink Consumption	1 m²/10ml	Color Configuration	CMYK+WW			
Ink Supply Mode	CISS	Cameo Print	Supportive			
UV Light Lifespan	3 years	Package Dimensions	760*740*690mm			
UV Light Cooling	Water cooling+wind cooling	Dimensions	680*620*500mm			
UV Light Power	30W	Net weight/gross weight	54KG/80KG			
Platform Adjustment	Touch screen+infrared ray height measurement	Print Height	0~130mm , Infrared ray height measurement			
Platform Drive	Stepping motor drive					
Ink filtration	Ink bottle and ink bag dual filtration					
Voltage/Plug	AC100~230V/choosing & matching according to the region					
Print Head	Intelligent Infrared Anti-collision System and Anti-clogging of Maintenance Fluid for					
Print Media	Mobile phone shell/leather/crystal/acrylic/card/CD/U disk/ABS/wood/PVC and so on					
Note	Flat-panel printer adopts stable platform technology and advanced stepper motor drive mode. It combines infrared meanwhile, positioning, water-cooling and air-cooling to meet long-term continuous work requirement. It has a wide print range and can print products within 130 mm height.					

#### (1) Product Summary

UV flat-panel printer, also known as universal UV flatbed printer, breaks through the bottleneck of digital printing technology and reach the level of staring with single page without plate-making and full-color image printing at one time in the true sense. Compared with traditional printing technology, it has many advantages.

#### (2) Application scope

Majority of the planes can be printed with almost unlimited material. For example: mobile phone shell, stone cameo, acrylic board, wallet, customized steel film, wallpaper, ceramic tile, U disk, CD-ROM, pvc, leather,glass, ABS etc.

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# (3) Product view and connection port

Product description





#### Waste ink tank

The waste ink bottle is placed independently, which improves the discrimination between the waste ink and the color ink, fully guarantees the quality of the color ink, and provides the space for the ink bottle to increase the varnish ink printing.



### Integrated LCD screen

Highly integrated LCD control system that integrates all physical button functions, easy operation, high definition display, and more sensitive touch.





Power Cable and USB Cable

Connect the usb cable to the computer, connect the power cable and turn on the power switch, then the printer connection is completed.



Indicate the general status of the machine

Onllne button:

Click on the host platform to find the origin point to make the printer ready for printing. <u>Offllne button</u>:

Click to relieve print control to stop the platform from printing

Forward, Upwards, Downward, Backward:

Control platform to move forward, backward, upward and downward

# LCD Screen Control System



Parameter signal monitoring

#### 2. Unpacking and Inspection

(1) steps:

① Prepare a screwdriver and open the button of the wooden box.

(2) Insert the power cord, turn on the "main power switch" and the "power switch in the printer control panel", and wait for the printer to finish self-inspection.

- ③ Click the "Online button" on the touch screen and wait for the indication of "Ready to print".
- ④ Press the "print paper" button in the left printer button.

(5) Platform pop-up or UV lights automatically open; the whole open-box inspection is over

(2) Notes:

① When pressing the "Print Paper" button, you must ensure that the status of the touch screen display is "Ready to print", otherwise the platform can not pop up.

② Only one power-on inspection to be carried out; if multiple power-on inspections are required, first press "next" to add cooling water or frozen liquid to prevent the UV lamp from overheating and burning.

#### 3. Adding Cooling Water or frozen liquid

(1) steps:

- ① Use screwdriver to open the screw in the nozzle counterclockwise.
- (2) Pour the tap water into the hole until the water level reaches 2/3.
- ③ Refill water within 20-30 days.

(2) Notes:

① Attentions in the process: ensure that the water flows in the pipe and circulate to reach the UV lamp.

2 The bubbles in the water can be observed to see whether the water is flowing or not.

#### 4. Print Drive Installation

(1) steps:

- ① start The printer.
- ② connect the printer USB cable to the computer.
- ③ Double-click drive to start installation.
- (2) Notes:

① Wait patiently during the installation of the drive. It is expected to last about 15 minutes.

#### 5. Installation of AcroRIP Printing Software

(1) Step: Double-click the software to install.

(2) Notes:

①The software is constantly updated, please consult the sales staff to install the latest software version.

#### 6. AcroRIP Curve Setting and Left and Right Baseline Printing

(1) steps:

- ① Click "file" in the upper left corner of the software; select "Unit" and choose "mm".
- ② Click "file" in the top left corner of the software; select "print left right guide lines"
- ③ Set according to the following instructions

Position	1.000 mm	Position	1 000 mm
			1.000 mm
Line Width	0.100 mm	100mm ~ 25 400m	m)
	0.100 mm (0	J. TOUMIN 23.400m	m)
Add Length	0.000 mm		

④ Curve settings (not required; see video for details)

(2) Notes:

① Language Conversion is located at the third option in the upper left corner of the software interface,

"language"

(2) The left and right datum lines must be set for printing, otherwise the left hand side will not print out.

③ Coverage must be used when curve folders are pasted to the software installation location.

## 7. Ink injection and sprinkler dredging

(1) steps:

1 Place ink in equipment

2 Pumping ink bag with needle tube; using vacuum to lead ink to ink bag.

③ Click on the top left corner of the software "file"; select "Head cleaning"; click on the confirmation to wash the nozzle with ink.

④ Pumping waste ink tube with needle tube (in the position of ink bottle)

(2) Notes:

①When taking the ink bag, hold the finger in front and back position. You can't squeeze it in the middle, otherwise ink will flow out.

## 8. Print test pages and positioning boxes

(1) steps:

① Lay a blank sheet of paper on the print plane; click the "Online button" button on the touch screen; wait for the touch screen to display "Ready to print".

(2) Click on the top left corner of the software "file"; select "Nozzle Check";

③ Observe whether the printed lines are complete or not; if not, proceed to step 6 again.

(2) Notes:

 $(\underline{1})$  The printer should be selected before printing.

(2) It is the normal phenomenon that The white and yellow of the test page are difficult to observe.

#### 9. Printing task

(1) steps:

① Click on the top left corner of the software "file"; select "Open"; open the corresponding picture file.

(2) Setting up printing position and output pattern size

۳	Output Position		
	х	30.000	
	Y	20.000	
Ξ	Output Size		
	Width	69.000	
	Height	141.843	

③ Place the product on the flat surface; click the touch screen "online" button; wait for the touch screen to display "Ready to print"

④ Click on the top left corner of the software "file"; select "Print"; check the corresponding printing effect for printing.

rint					
Current Print Setting	9				
Output Position	30.000 x 20.000 mm	Page Margin 20.000 x 5.000 mm		000 mm	
Output Size	69.000 x 141.843 mm	White Layer	Gradient Wł	hite under any co $  imes $	
Printer	Stylus Photo 1390/1400 USB001 <epson 1390="" photo="" series="" stylus=""> SPIKUIL-A4-B.ICM</epson>				
Port					
ICC Profile					
Ink Limit	63.0, 66.0, 53.0, 65.0, White 20.	0.0% White Channel 0,0,0,0,0,0		0.0.0.0.0.0.0	
White Setting		Color Setting			
Resolution 1440 x 1440 DPI		Resolution 1440 x 1440 DPI			
Copies	0 韋	Copie	s	1	
Left 2 CH Right 2 CH		White	Highlight		
			Set Copies	1 🛓	
Print Color First					
			P	Print Cancel	

#### 10. Management and Maintenance

(1) sprinkler maintenance

The printer should be maintained after shutdown for more than three days in order to prolong the life of the sprinkler.

①When the printer starts self-checking, when the typewriter is in the middle position, the total power supply shall be disconnected.

(2) Manually move typewriter, add maintenance fluid to the empty position.

③ Pour in the maintenance fluid, merge it into the typewriter and move it back to its original position.

(2) As the ink cart moves, lubricating oil must be added to the guide rail of the ink cart every month to

prevent the motor from overheating and slowing down.

(3) Replacement of cooling water

Cooling water should be refilled every month.

- (4) The machine should be placed in a cool place to avoid direct sunlight.
- (5) The ambient temperature of the machine should not be too high.
- (6) Service life and preservation of ink

Because of the special composition of UV ink, it will solidify when exposed to light, especially wh en the light is very strong. Because the light contains ultraviolet rays, the UV ink will react with ul traviolet rays, so the storage requirements are very strict. First, avoiding light in the storage is the b asis. Therefore, when we store or add UV ink, we must take a measure to avoid light.

(1) Storage site requirements: ink must be placed in a cool, back lit place, preferably placed in the bottom of the warehouse, with glass or metal platforms is the best, height should not exceed 1 mete r.

(2) Ink storage and packaging requirements: black opaque plastic bottles for outer packaging and cart ons for outer packaging. At the same time, no other articles can be placed above the ink in order t o avoid extrusion and damage.

(3) Ink storage personnel requirements: only-staff, other people should not contact, because the ink h as a certain corrosive, avoid dripping into the eyes, skin, if this situation occurs, immediately rinse with clean water.

(4) Usage requirements of UV ink: ink should be used immediately after opening, and unused ink m ust be sealed immediately. On the one hand, it shall avoid the contact between ink and light, and o n the other hand, it prevents dust and other impurities from entering the ink. Customers must read t he instructions carefully when using UV ink. Especially some new customers who buy UV film pho to machine or related UV flat-panel printer should contact the manufacturer in time if they do not u nderstand. In addition, when adding UV ink, we must take a measure to avoid light. Ul traviolet ink is so easy to solidify, so in the use of UV film printer or related UV printing equipme nt, the correct storage of UV ink, which can not only maintain the quality of ink, prolong the servi ce life, but also enable the relevant UV ink-jet printing equipment to print out more high-quality eff ect pictures for you.