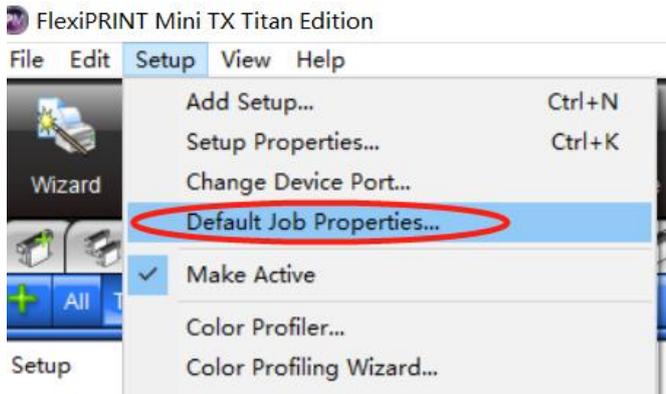


UV spot color channels need not be created, using PNG format picture setup method.

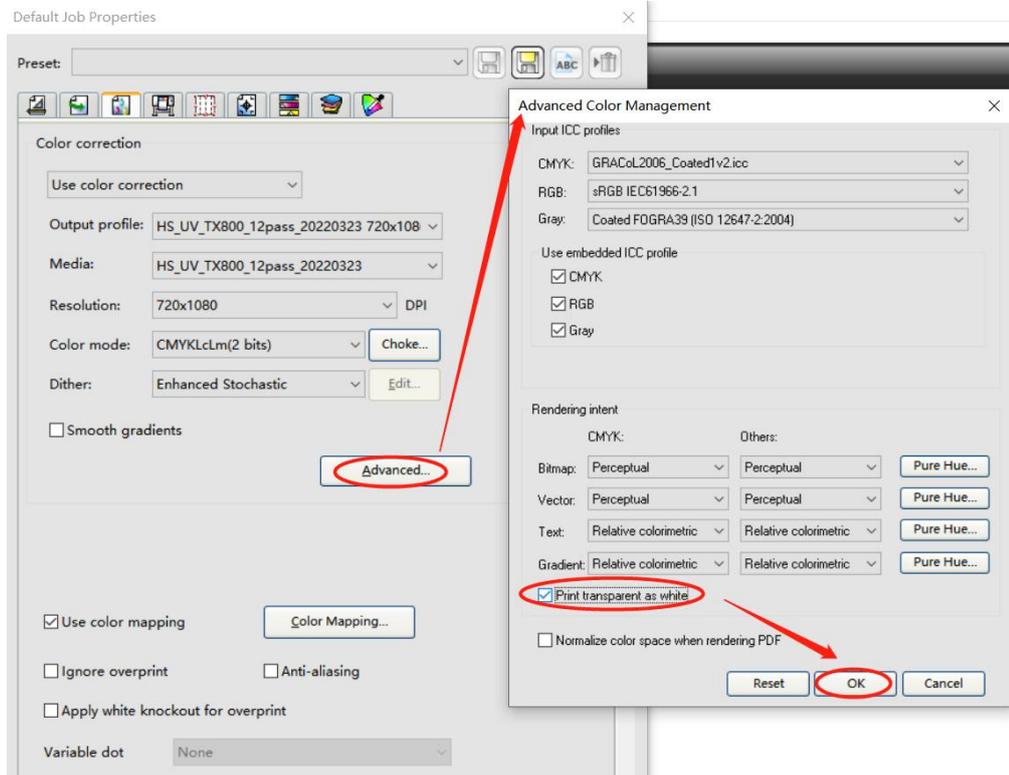
1. Export PNG format picture through image editing software, such as CDR, AI, PS. To modify the width and height of the picture as required. Recommended export resolution: 360 pixels/inch.

(Picture Requirements: do not need to print the part to remain transparent, do not have any background)

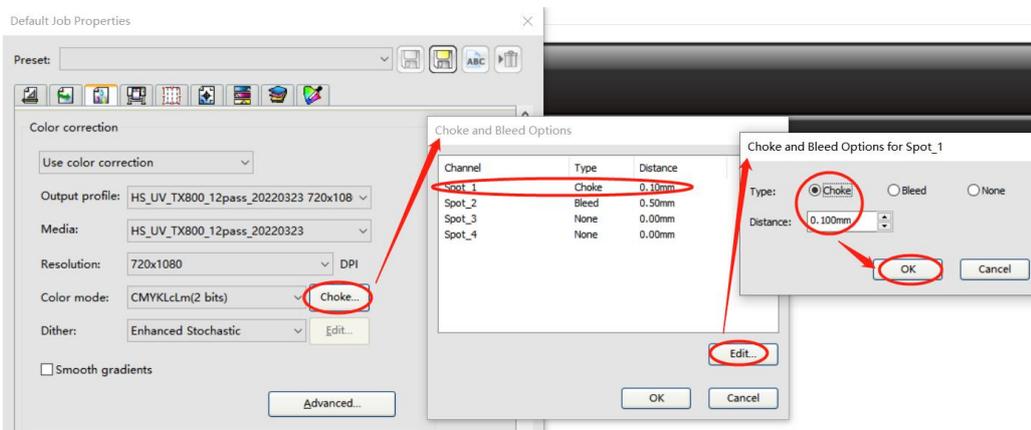
2. Open FlexiPRINT (PP), open the menu "Setup" - "Default Job Properties"



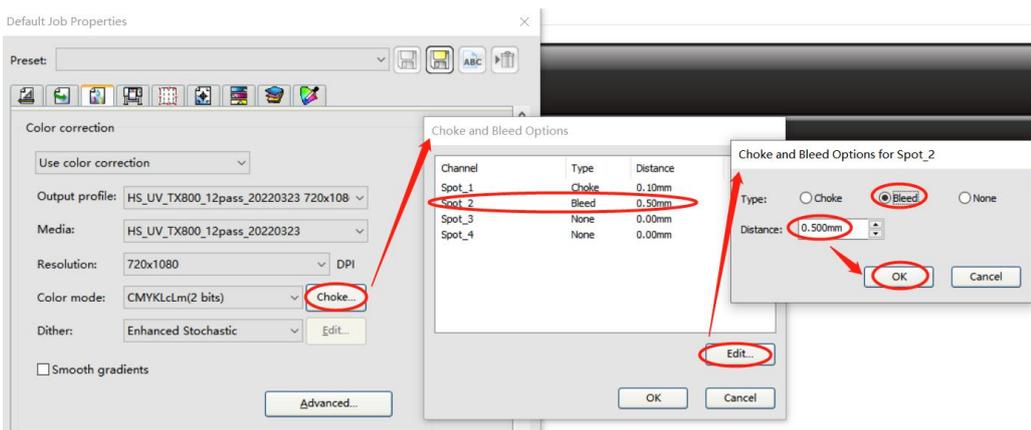
3. In the "Color Management" window, open the "Advanced" option, check the "Print transparent as white" in it, and then "OK" to save.



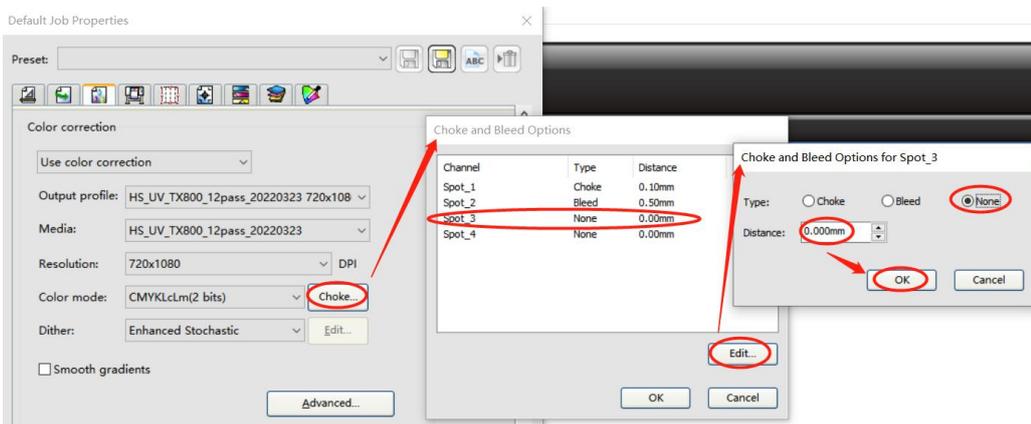
4. In the "Color Management" window, open the "Choke" option
White channel: set the channel "Spot_1" to "Choke", the distance to "0.1 mm"
 (can be adjusted according to their own needs) , and then "OK" save.



Varnish channel: set the channel "Spot_2" to "Bleed", the distance to "0.5 mm"
 (can be adjusted according to their own needs) , and then "OK" save.



Glue channel: set the channel "Spot_3" to "None", the distance to "0.0 mm"
 (can be adjusted according to their own needs) , and then "OK" save.
 (If not print glue, ignore)



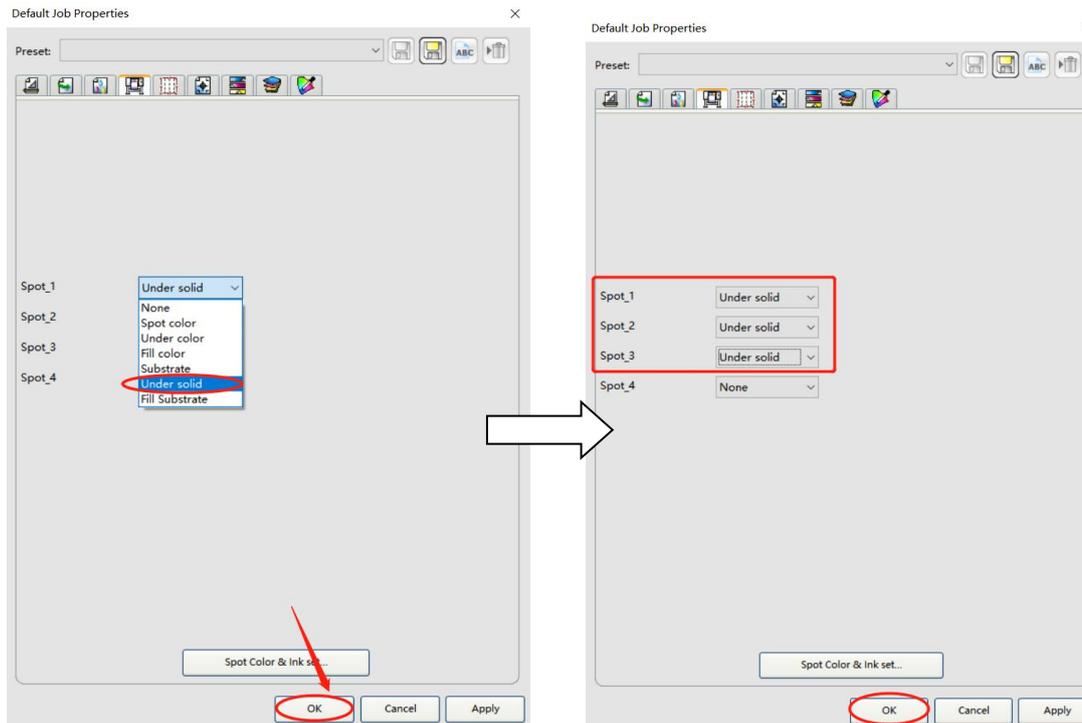
5. In the "Printer Options" window, the setting in the white ink options is changed to "Fill Substrate",

White: "Spot_1", set to "Under solid",

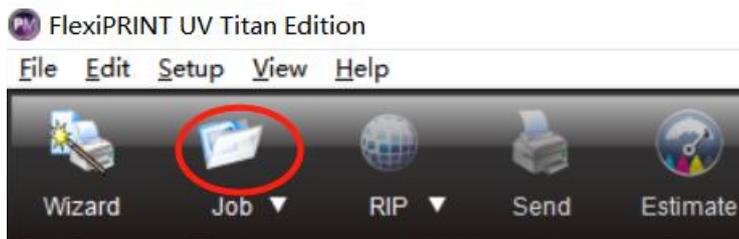
Varnish: "Spot_2", set to "Under solid",

Glue: "Spot_3", set to "Under solid", (If not print glue, set to "None" .)

Finally "OK" to save.



6. Click the "Job" icon to add PNG format pictures.



7. After adding the file, click "Send" directly, and the generated print file will be automatically filled with the spot color channels. The print control software can print directly.