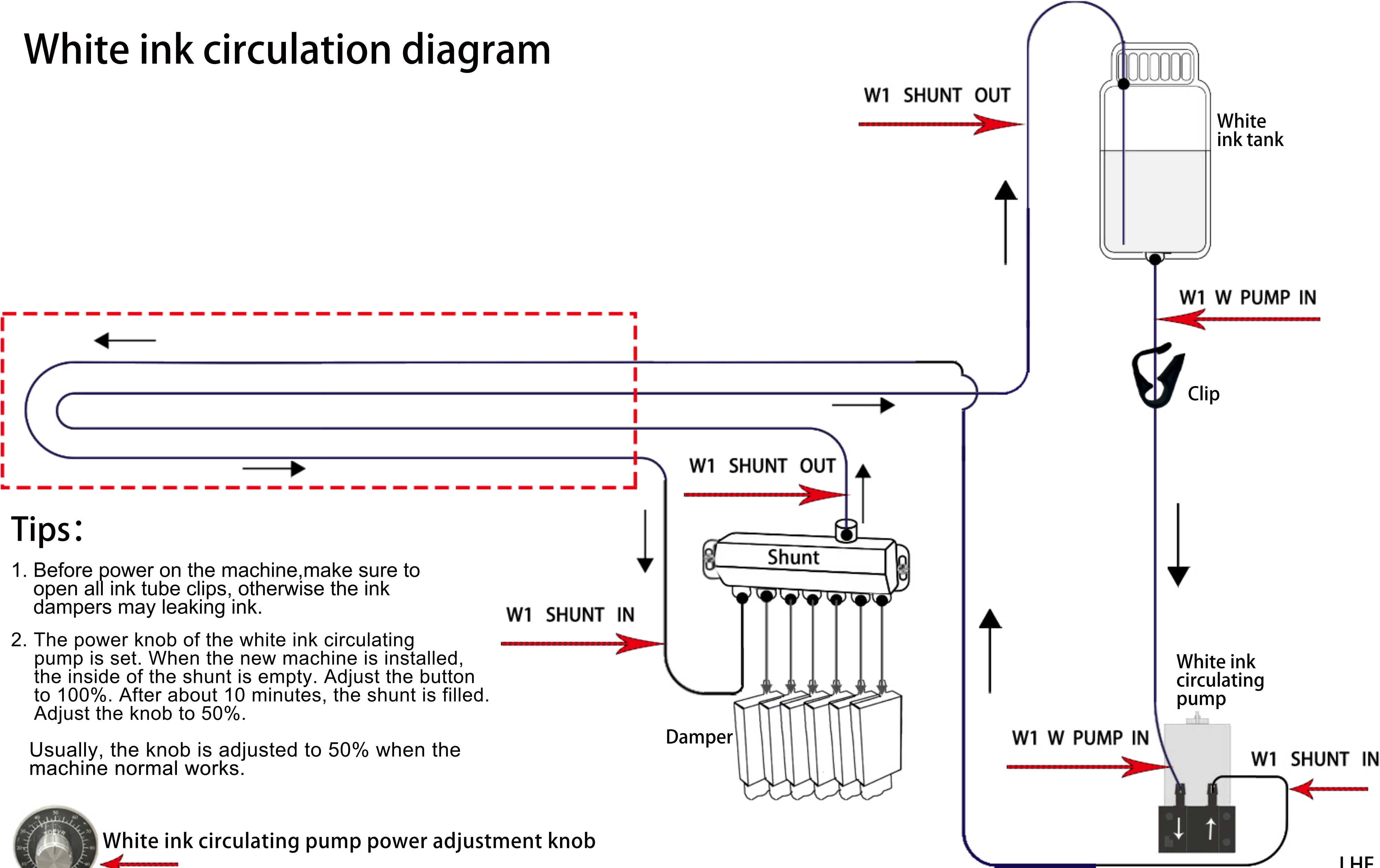


White ink circulation diagram



Tips:

1. Before power on the machine, make sure to open all ink tube clips, otherwise the ink dampers may leaking ink.
2. The power knob of the white ink circulating pump is set. When the new machine is installed, the inside of the shunt is empty. Adjust the button to 100%. After about 10 minutes, the shunt is filled. Adjust the knob to 50%.

Usually, the knob is adjusted to 50% when the machine normal works.



White ink circulating pump power adjustment knob