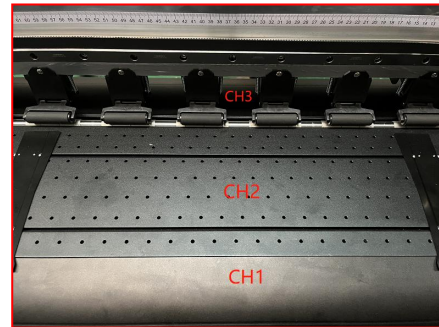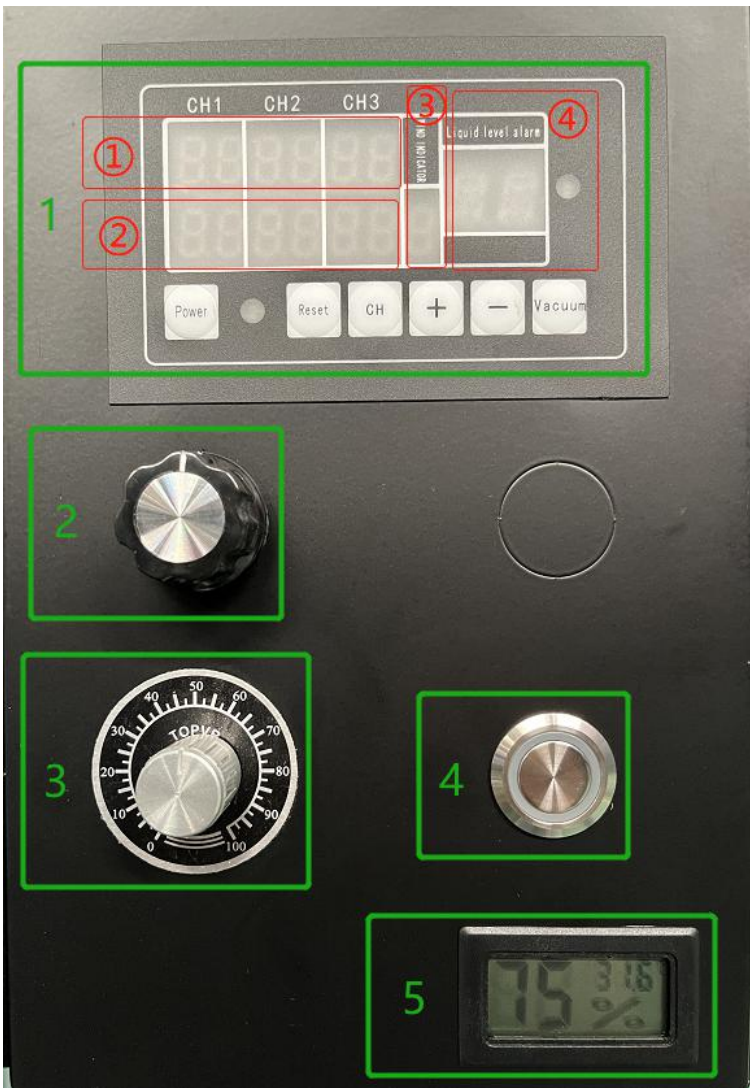# Operation Panel Function Manual
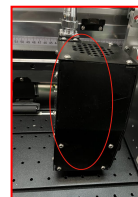

1. Intelligent control panel
①Printer table current temperature.
②Printer table set temperature.
CH1：Front heater（Set around 50-60℃）
CH2：Middle heater（Set around 25-30℃）
CH3：Back heater（Set around 50-60℃）
Power:：Turn on and off all table heater
CH ： Switch between different heater channel settings
+ - ：Set the adjustment table to increase and decrease
③：Table vacuum wind size
（Usually adjusted to about 6-8 gears）
Vacuum：Adjust the suction size of the table

④：Liquid level alarm (idle function)
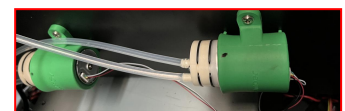Reset：Idle button

2. Hot air fan wind adjustment knob
   Generally the indoor is not cold not lower than 20℃, turn it counterclockwise to close it.
   When the indoor temperature is lower than 20℃, turn the knob clockwise to adjust to the medium gear.

3. White ink circulation speed adjustment knob
   Generally, open the knob and keep the adjustment in the medium 50 gear.

4. Printer lighting LED switch

5. Temperature and humidity meter
   The best temperature for indoor work: 20℃-28℃
   The best humidity for indoor work: 50%-70%