



PRINTING ENVIRONMENT

OPTIMAL CONDITIONS FOR BEST RESULTS

HUMIDITY 45-55% RH IS OPTIMAL

TEMPERATURE 70-75. Above 75 DEG ISSUES WILL OCCUR

INK POURING - ALL BOTTLE EDGES CLEANED TO AVOID DRIED EDGED
FILTER IS HIGHLY RECOMMENDED FOR INK NOT WELL AGITATED.
INK FRESHNESS - PREFERABLE TO NOT POUR INK SLUDGE FROM
BOTTOM OF BOTTLES. DISCARD LAST AMOUNTS

TANK CLEANING : ENSURE ALL TANKS ARE CLEANED REGULARLY,
COMPLETELY REMOVE ALL SEDIMENT DEPOSIT. REPLACE PERIODICALLY.

BOTTLES : ALWAYS AGGRESSIVELY SHAKE ALL INK BOTTLES, AND
ESPECIALLY PRIOR TO POURING INTO TANKS. ANY SEPARATION MAY
CREATE THICK CONCENTRATED AREAS OF SLUDGE AND MAY CLOG THE
HEADS IRREPARABLY AND ALSO LEAD TO POOR PRINT QUALITY.

ELECTRIC BOTTLE AGITATORS ARE A USEFUL AND RECOMMENDED TOOL.